



ORIGINAL SETTINGS

Main Venturi	27 mm	Idle Jet	.45 mm
Auxiliary Venturi	4.00 mm	Pump Exhaust Valve	.30 mm
Main Jet	1.45 mm	Pump Jet	.70 mm
Air Corrector Jet	1.85 mm	Needle Valve	2.00 mm
Emulsion Tube	F50	Float Measurement	.40 mm



KEY NO.	QTY	DESCRIPTION	PART NUMBER	KEY NO.	QTY	DESCRIPTION	PART NUMBER
1	1	Top Cover	Not Serviced	50a	1	Electric Choke Element	57804.333
2	4	Stud Bolt	64955.002	51	1	Gasket for Auto Choke body	41640.005
3	6	Top Cover Fixing Screw	64700.001	52	1	Plate for Auto choke Shaft	52130.012
4	1	Choke Shaft & Lever	10020.221	53	1	Auto Choke Body	57804.074
5	2	Starting Throttle Valve	64010.007	54	1	Choke Diaphragm	47407.056
6	1	Spring Ring	10140.501	55	1	Spring for Diaphragm	47600.141
7	1	Dust Seal Plate	52135.018	56	1	Auto Choke Cover	32384.020
8	1	Dust Seal Plug	61070.002	57	3	Screw Securing Auto Choke cover	64700.007
9	4	Choke Plate Fixing Screw	64525.003	58	1	Plug	61015.003
10	1	Filter	37022.010	59	1	Diaphragm Adjusting Screw	64595.005
11	1	Filter Inspection Plug	61002.018	60	1	Pin for Fast Idle Rod	32610.005
12	1	Carb Cover Gasket	41705.040	61	1	Fast Idle control Rod	61280.082
13	1	Needle Valve Gasket	83102.070	62	1	Washer for Fast Idle Loose Lever	55510.003
14	1	Needle Valve	79519*	63	1	Fas Idle Loose Lever	45041.053
15	1	Float	41030.019	64	1	Lever	45039.056
16	1	Pump Discharge Blanking Needle	64900.001	65	1	Spring	47600.007
17	1	Power Valve Gasket	41530.013	66	1	Screw	64590.004
18	1	Power Valve Gasket	64235.016	67	1	Spring Washer	Not Serviced
19	1	Main Jet	73801*	68	1	Throttle Shaft Fixing Nut	Not Serviced
20	3	Bushing	52130.010	69	1	Auto Choke 'O' Ring Seal	41565.008
21	1	Bushing	52130.011	70	1	Washer for Loose Lever	55530.005
22	1	Washer for Secondary Shaft	55510.081	71	1	Bushing for Fast Idle Loose Lever	12765.042
23	1	Spring Washer	55525.001	72	1	Fast Idle Loose Lever Screw	64700.014
24	1	Secondary Shaft Fixing Nut	34705.001	73	1	Throttle Adjusting Screw	64625.017
25	4	Bushing Retaining Spring	47600.027	74	1	Spring for Throttle Adjusting Screw	47600.007
26	4	Bushing for Shafts	12750.085	75	1	Toothed Sector Control Lever	45046.023
27	1	Primary Main Shaft Assembly	10015.270	76	1	Bushing for Toothed Sector	12750.092
28	1	Throttle Plate	64005.015	77	1	Throttle Control Lever	45136.029
29	4	Throttle Plate Fixing Screw	64520.027	78	1	Primary Shaft Fixing Nut	34715.014
30	4	Spacer	12765.047	79	1	Lock Washer	55520.002
31	1	Pump cover Screw	64700.006	80	1	Toothed Sector Fixing Screw	Not Serviced
32	1	Accelerator Pump Diaphragm	47407.249	81	1	Wave Washer	55535.001
33	1	Pump Loading Spring	47600.107	82	1	Flat Washer	Not Serviced
34	2	Idle Jet	74403*	83	1	Primary Toothed Sector	58202.024
35	2	Gasket for Idle Jet Holder	41565.002	84	1	Secondary Main Shaft	10015.354
36	2	Idle Jet Holder	52570.006	85	1	Shaft Return Spring	47610.089
37	1	Choke control Lever	45034.090	86	1	Carburetor Body	Not Serviced
38	1	Spring for Fst Idle Cam	47610.080	87	2	Idle Adjusting Screw	64750.001
39	1	Spring Retaining Cover	58000.018	88	2	Spring for Idle Adjusting Screw	47600.007
40	1	Washer for Shaft	55555.029	89	2	Emulsion Tube	61440*
41	1	Accelerator Pump Cover	32486.076	90	1	Float Fixing Pin	52000.015
42	3	Choke Fixing Screw	64700.008	91	3	Power Valve Screw	64700.007
43	1	Auto Choke Shaft & Lever	10085.033	92	3	Washer	55510.038
44	3	Screw for Plate	64615.005	93	1	Power Valve Screw	57804.025
45	1	Seal for Water Choke Fixing Screw	41530.002	94	1	Air Corrector Jet	77201*
46	1	Water Choke Fixing Screw	64610.014	95	2	Pump Jet Gasket	41540.014
47	1	Auto Choke Water chamber	32444.005	96	1	Accelerator Pump Jet	76212*
48	1	Water Cover Gasket	41555.001	97	1	Pump Delivery Valve	64290.024
49	1	Thermostat Locking Ring	52135.006	98	2	Auxiliary Venturi	70936.450
50	1	Auto Choke Thermostat	57804.139				
	1	Gasket Set	N/A			* Calibrated Parts	
	1	Repair Kit	92.1135.05				

