

# INSTALL INSTRUCTIONS

## OPTIONAL REAR BUMPER TO FRAME SUPPORT

(210112-1-K)

### REQUIRED MATERIALS

**2 ct.**

(A) Long Flange Tube



**2 ct.**

(B) Short Flange Tube



**2 ct.**

(C) Rear Bumper Mounting Plates



**6 ct.**

(D) 3/8"-16x3/4" Bolt



**6 ct.**

(E) 3/8"-16 Nut



### STEP 1

Bolt long flange tubes (A) to the short flange tubes (B) using the provided nuts (E) and bolts (D).



### STEP 2

Place the mounting plates (C) on top of the short flange tubes (B) to locate position of flange tube assembly placement on the bumper.



# INSTALL INSTRUCTIONS (CONT'D.)

## STEP 3

Tack weld the flange tube assembly to the bumper. Make sure the long flange tube (A) is contacting the bumper.



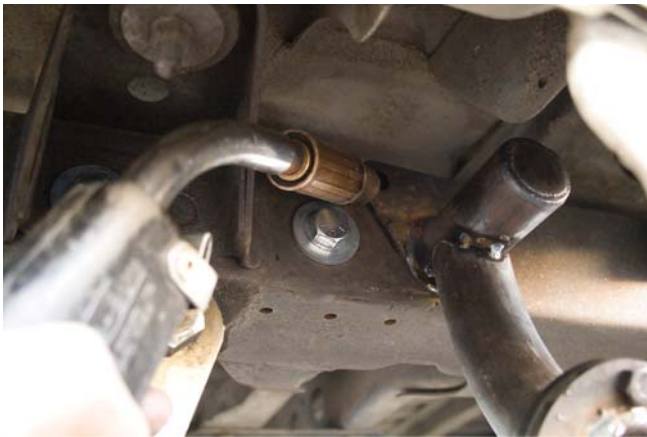
## STEP 4

Adjust mounting plate (C) along the flange tube assembly until it is flush against chassis. Tack weld the flange tube assembly to the mounting plate (C).



## STEP 5

Tack weld the mounting plate (C) onto the chassis or use provided holes for bolt on installation.



## STEP 6

Ensure correct positioning and finish welding pieces together.



## ADDITIONAL PHOTOS

Position of the rear bumper frame support along the sides of the bumper.



Positioned and tack welded before final welding begins.

