



9700053  
Revision  
8/20/12

## 22R/RE Billet Flex Fan Spacer Kit - Part #1093012

### Contents of Kit:

- |                            |                            |
|----------------------------|----------------------------|
| 1 Billet Fan Spacer        | 4 M6-1.00 x 25mm Hex Bolts |
| 4 M8-1.25 x 16mm Hex Bolts | 4 M6 Flat Washers          |
| 4 M8 Flat Washers          |                            |

### Installation Instructions:

- Loosen bolts that hold the fan to the water pump.
  - Do not remove them just loosen them while the belt is still on to make removal easier.
- Remove water pump belt and then remove fan assembly from water pump.
  - You can also remove the fan shroud for extra room but this is not necessary.
- Remove stock fan studs in water pump and chase hub threads with a tap.
- Install the flex fan on the fan spacer using M8 Hex Bolts and M8 flat washers.
  - Use a mild thread locking compound on bolts.
- Install hub and fan assembly on the water pump flange using the M6 hex bolts and M6 flat washers.
- Rotate engine by hand, checking for fan clearance before starting engine.

2031 Holly Avenue, Lake Havasu City, AZ 86404  
Office 928.505.2501 Fax 928.505.2503



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